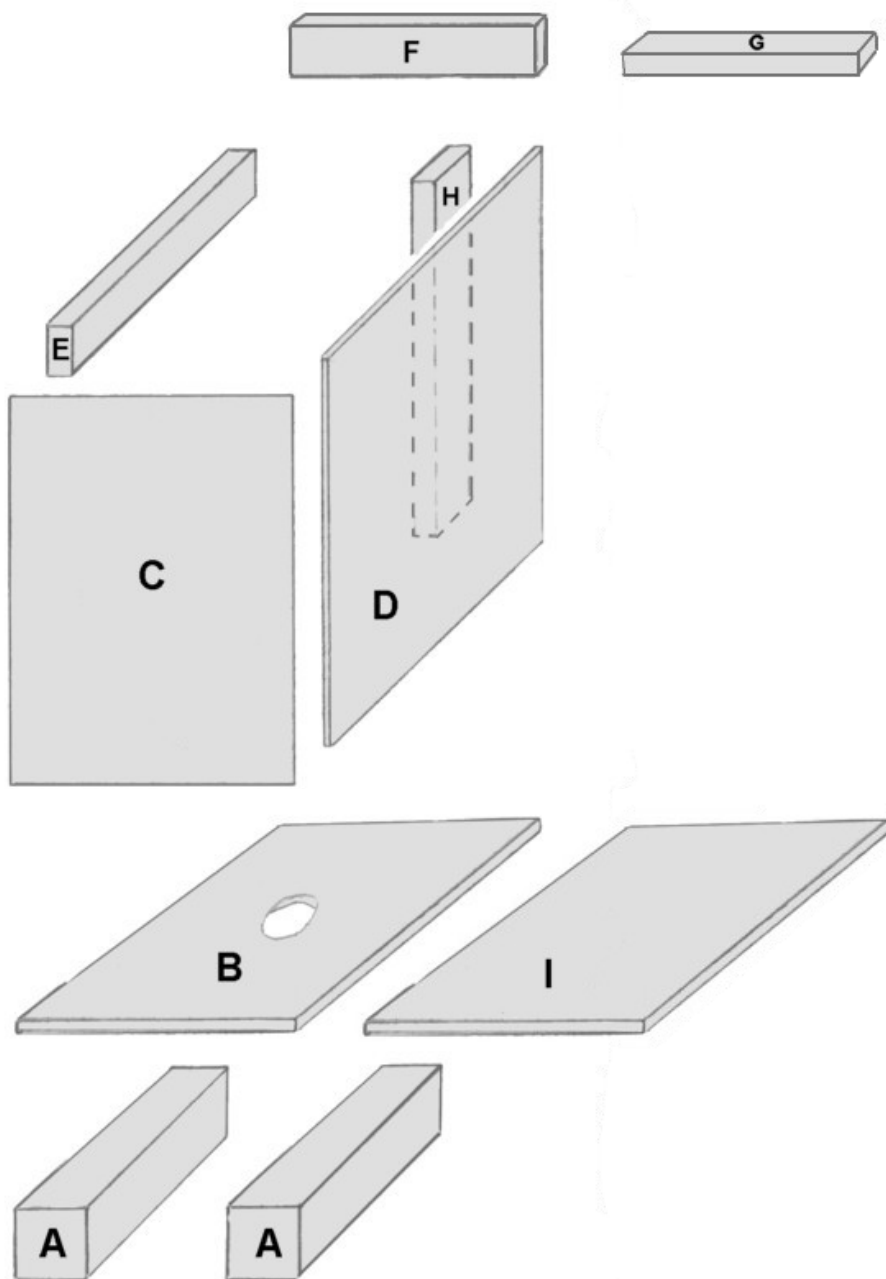


WOOD SHIPPING CRATE FOR EARLY FORD 3 SPEED TRANSMISSIONS



LIST OF PARTS

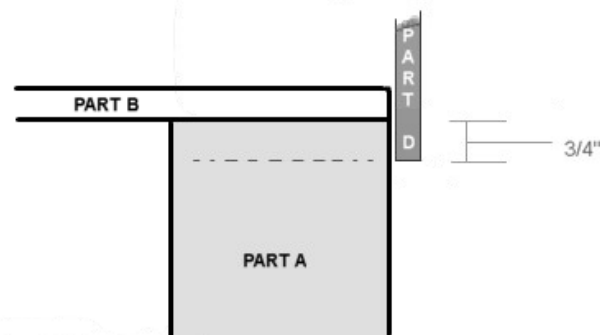
- A) 4" x 4" x 17" wood post (2 pieces)
- B) 17" x 17" plywood bottom - 3/4" thick
- C) 17.75" x 24" plywood - 3/8" thick (2 pcs)
- D) 18" x 24" plywood - 3/8" thick (2 pcs)
- E) 2 x 4 x 10" upper frame (2 pcs)
- F) 2 x 4 x 13.5" upper frame (2 pcs)
- G) 2 x 4 x 17" cross braces (1 or 2 pcs)
- H) 2 x 4 x 22" vertical braces (4 pcs)
- I) 17" x 17" plywood top- 1/2" thick

Supply of 1.5" or 1.75" long deck screws
 Supply of 1/4" x 3" long lag bolts
 Supply of 1/4" flat washers

INSTRUCTIONS

Cut Part A posts which are the feet of the crate.
 Find the center of Part B and cut a 3" diameter hole in the center. Lay Part B down onto the two Parts A, keeping the long sides flush with the edges of Part B. Attach to the Part A feet with 4 screws.

Mark a line across the edges and outer lengths of Parts A at 3/4" below their upper edges:



Attach one Part D along the length of one side of a Part A, overlapping the base (Part B) onto Part A until the bottom of D meets the scribed line. The side edges of Part D should overlap the base edges by 1/2" on each side. Attach with 2 screws. Repeat this with the other Part D onto the opposite side of the base, aligning it with the scribed line on the other Part A. A margin of 1/2" should also be kept on this side.

Attach one Part C across the edges of one end of the base, aligning the bottom with the scribed lines on the ends of Parts A. The top of Part C should be even with the existing tops of Parts D. The side edges of Part C should be overlapped by each Part D so that they form square corners.